

## IMPORTANT:

IN THE MODEL **DERBI GPR**,  
CHECK THAT THE Ø OF THE THERMOSTAT  
OF THE CYLINDER COVER CORRESPONDS TO  
THE ACQUIRED MODEL.

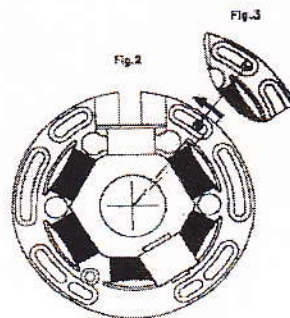
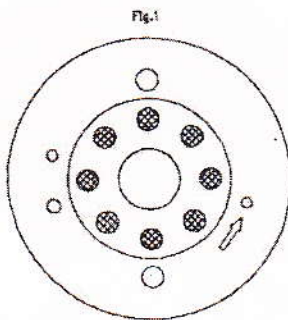
### Adaptive models

Derbi Senda - Derbi GPR

Reference EQ-924-S      Ø39,90  
Reference EQ-923-S      Ø48,00

1. Disassemble flying. Picture 1
2. Loosen screws stator. Picture 2
3. Put back ignition 0,50 mm. BSDP in the turn sense. Picture 3 (BSDP before the superior dead point).
4. Screw stator and to mount steering wheel.

**CYLINDER COVER:** In the event of suppressing the thermostat, to mount aluminum washer that is given.



# Derbi Senda - Derbi GPR

Reference EQ-924-S      Ø39,90

Reference EQ-923-S      Ø48,00

Aluminum cylinder with nickel silicon carbide coating.

Complete piston/piston ring FCD chromed.

Special cylinder cover.

Gasket sets.

## INSTRUCTIONS

1. Strip down the old cylinder and to clean very carefully the Carter base, and avoid drooping anything in the Carter.
2. Before fitting the cylinder, clean carefully any element that could damage it.
3. Do not force or press any engine component.
4. Check the crankshaft, bearings and locks are in perfect conditions.
5. Mount the cylinder BARIKIT following the following indications:
  - The short skirt of the piston goes mounted in the escape.
  - Mount the cylinder in the crankcase following ilustraciones1 and 2.
6. Put fatty in the gasket of the cylinder cover.
7. The BARIKIT cylinder runs perfectly with original carburetor. To improve its performances you can use an Ø17 or Ø19 carburetor (95).
8. Check that air filters are in perfect conditions and always use them.
9. Do not change any of the elements we deliver in this set (cylinder, piston, cylinder head, piston rings, etc.).
10. If you do not have pump lubrication, then use synthetic oil 3%.
11. Use a 9° thermal sparking plug in the cylinder of Ø39,90.
12. Use an 8° thermal sparking plug in the cylinder of Ø48.
13. The BARIKIT cylinder runs perfectly with original exhaust, or any usual commercialized exhaust. (It is necessary that the exhaust was always clean and in good conditions).

FIGURA 1 Y 2. Para montar el cilindro se tendrá que hacer pasar por el paso de transfers, entre los espárragos delanteros por la parte derecha.

